



Inverse Gas Chromatography Surface Energy Analyzer

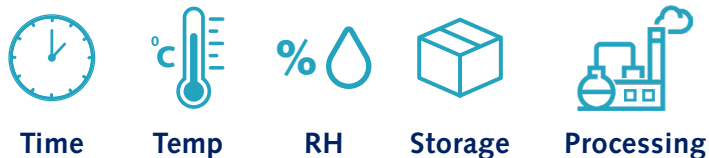
Purpose-built iGC instrumentation for
advanced materials characterization

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Surface Energy

Particulate solids, such as powders, fibers, and films, often exhibit issues during manufacturing, usage, and storage in various industrial sectors. To gain an understanding of the key factors that control their behavior and performance, surface energy γ is emerging as one of the most crucial solid material properties.

Discover how your materials are affected by:

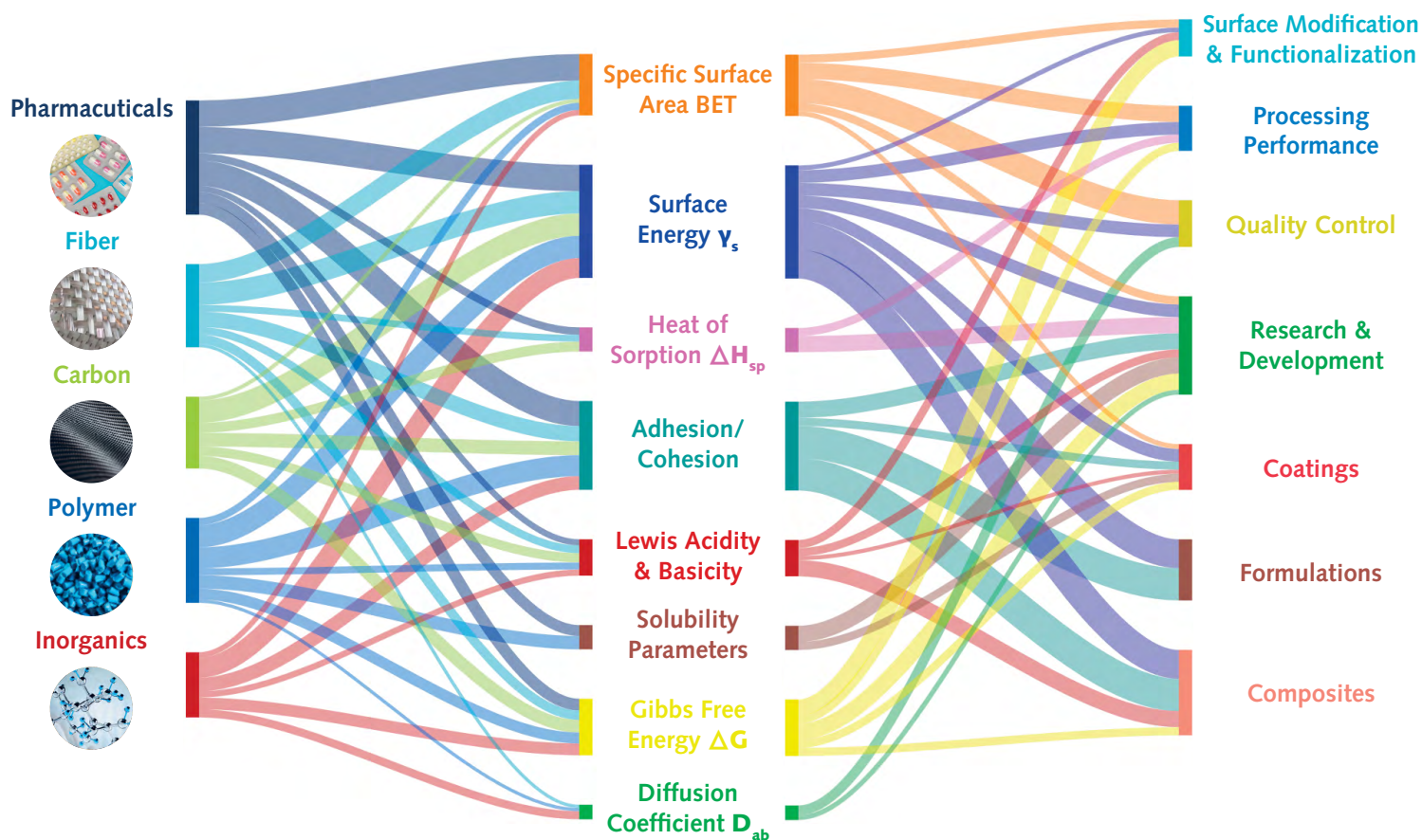


Surface energy γ is a measure of attractive intermolecular forces on a solid surface, similar to the surface tension of a liquid.

These intermolecular forces are responsible for the attraction between powder particles and other solids, liquids, and vapor molecules and can arise from long-range Van der Waals forces (dispersion forces) and shorter-range chemical forces (polar forces).

Surface energy values (dispersive and polar) are linked to several key solid properties, including wetting, dispersibility, powder flowability, agglomeration, process-induced disorder, adhesion/cohesion, static charge, adsorption capacity, and surface chemistry.

But how do we determine the actual surface energy of a specific solid material? This is where the iGC-SEA comes into play. This powerful instrument employs Inverse Gas Chromatography (iGC) to determine Surface Energy with exceptional detail and accuracy via gas phase adsorption.



What is iGC?

Inverse Gas Chromatography (IGC) is a technique used to characterize the surface and bulk properties of materials by analyzing the interactions between a solid sample and various gases.

The Key to Understanding Surface Properties

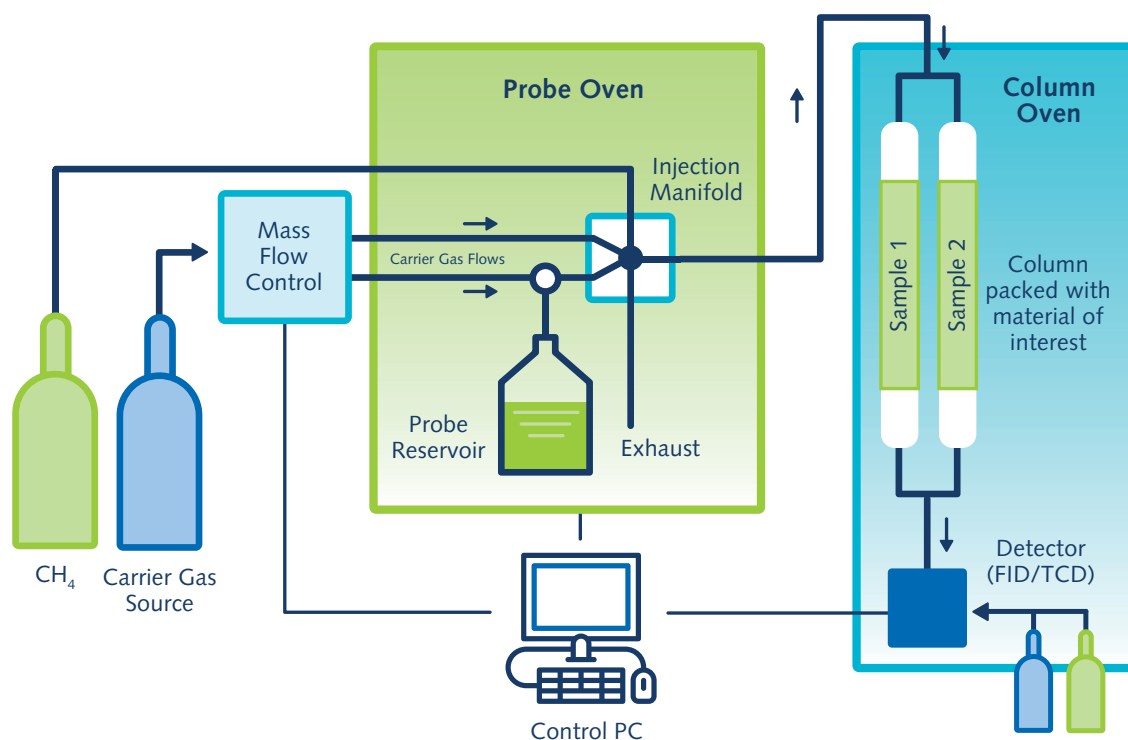
What is the **iGC-SEA**?

The iGC-SEA, or Inverse Gas Chromatography-Surface Energy Analyzer, is an instrument that operates on the principles of iGC. Inverse Gas Chromatography is a gas-solid technique used to characterize the surface and bulk properties of solid materials (For more details, see page 10). Due to its reliability and precision, iGC has become the preferred method for surface energy characterization in laboratories worldwide for particulate materials.

At the core of the iGC-SEA's innovation is the patented gas injection manifold system. This system generates accurate solute pulse sizes across a wide concentration range, producing isotherms at both high and low sample surface coverages.

enables precise determination of surface energy heterogeneity distributions.

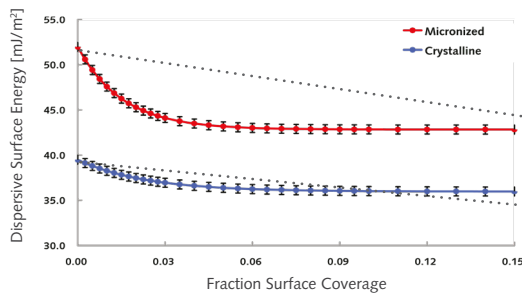
The iGC-SEA offers a humidity control option, allowing the assessment of humidity and temperature's impact on the physicochemical properties of solids, including moisture-induced Tg, BET specific surface area, surface energy, wettability, adhesion, and cohesion. The system can also conduct bulk solid property experiments employing probe-bulk interactions and solubility theory. Equipped with a purpose-built data analysis software suite, the iGC-SEA stands as an unparalleled instrument, providing a broad spectrum of accurate and reliable surface and bulk property measurements.



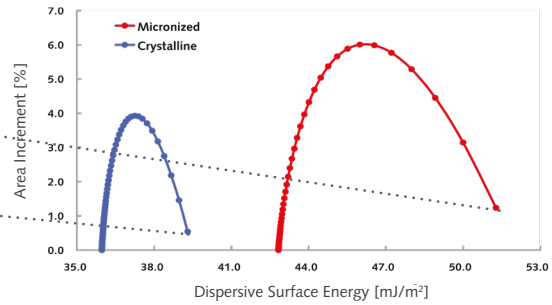
iGC-SEA schematic

Applications

Surface Energy Heterogeneity Profiling



Dispersive Surface Energy **Profiles** for Powder Budesonide

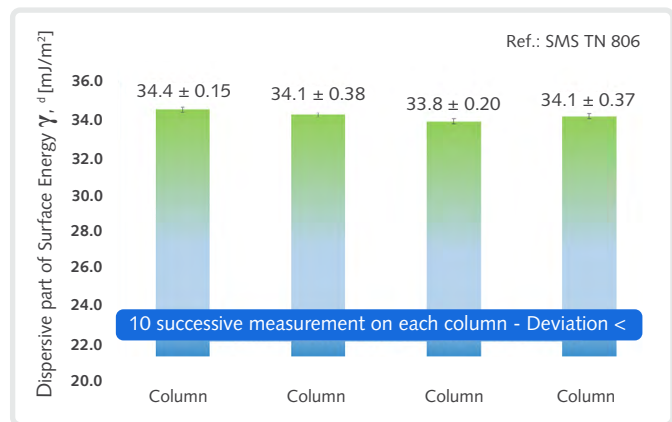


Dispersive Surface Energy **Distributions** for Powder Budesonide Samples

Analyzing surface energy profiles involves determining both dispersive and polar components as a function of the fractional surface coverage of the packed material. The surface energy distribution is the integration of the surface energy profile across the entire range of surface coverages and is analogous in principle to a particle size distribution.

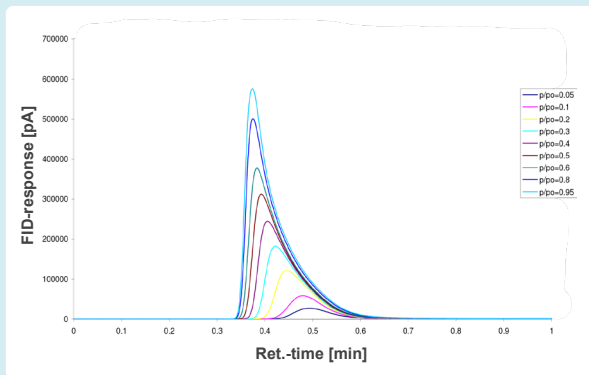
Reliable SE Reproducibility

The unique features of the iGC-SEA instrument enable unparalleled reproducibility in Surface Energy determination. An average standard deviation of less than 0.8% is observed on 10 successive measurements across 4 columns.

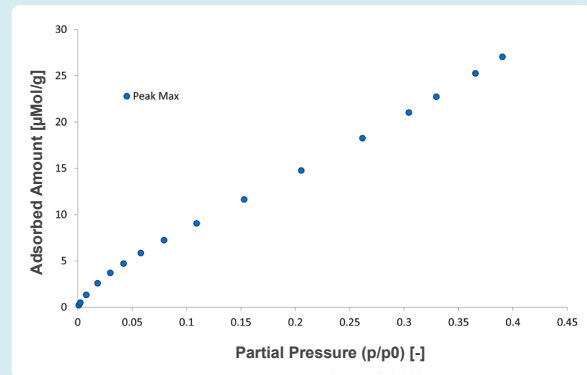


Technical performance of iGC-SEA on commercial Paracetamol (Sigma-Aldrich)

Adsorption Isotherms, Heat of Adsorption and Henry Constants



Series of pulses for a multiple injection experiment (variable concentration) on *M745 with hexane at 303 K



Sorption isotherms of hexane by pulse injections on *M745

*The M745 is an α -alumina, which is used as a certified reference material. Reference: SMS Application Note 208.

Instrument Platform

iGC-SEA Hardware

- ✓ Patented integrated gas phase injection systems with humidity generation

- ✓ Sample Volume: 0 - 23.56 cm³



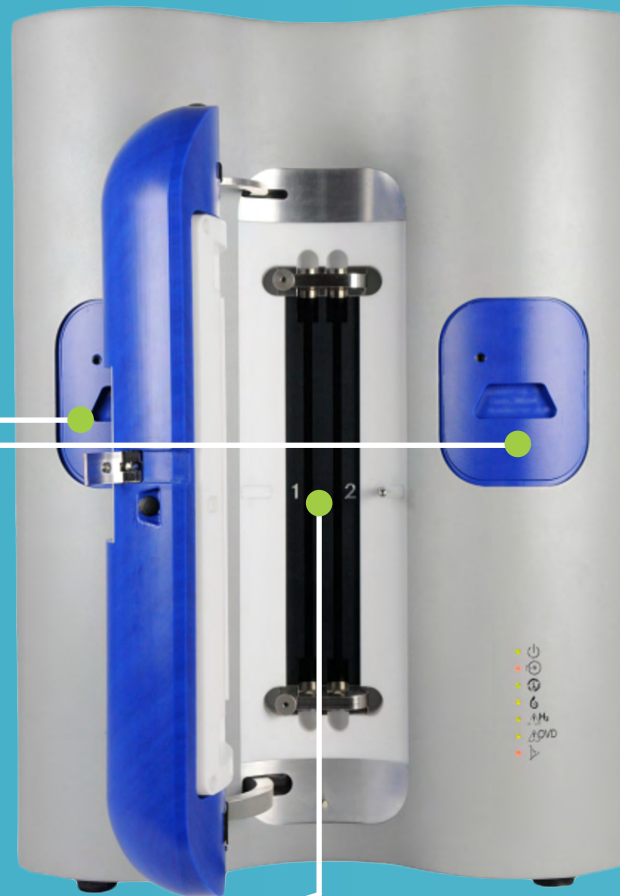
- ✓ 12 interchangeable reservoirs: Easy access drawers

- ✓ Sequential twin-sample column design

- ✓ 50 solvents database built-in-ability to add more

- * Temp range dependent on instrument variant

— 460 mm (W) x 530 mm (D) x 650 mm (H) —



- ✓ Sample column oven: 10 °C to 500 °C *

- ✓ Flame Ionization Detector (FID): Adjustable gain

- ✓ Use of Nitrogen or Helium as carrier gas

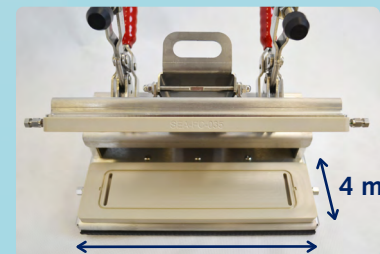
- ✓ Purpose-built and fully integrated iGC

- ✓ H₂ & Organic Vapor Leak Detector

Sample Columns



Film Cell Holder

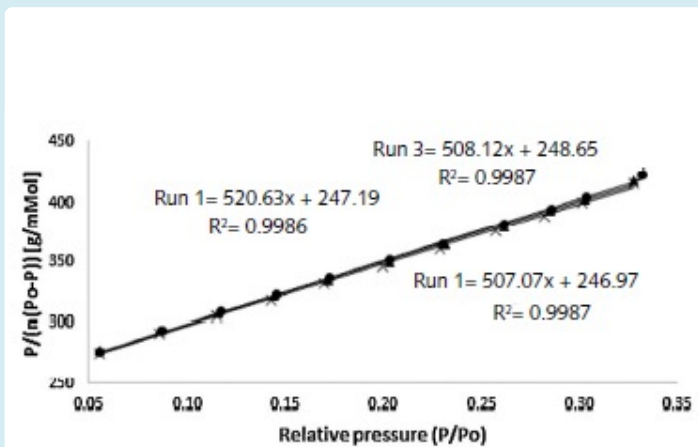


iGC-SEA Advanced



- Analyzes surface energy and specific surface area for fine powders, fibers, and non-porous particulate solids.
- Fully-automated iGC system
- Patented headspace injection system with humidity generator
- User-friendly control & analysis software with CFR 21 Part 11 capabilities

Surface Area Analysis Case Study



Linearized BET analysis for 3 experiment runs*

Commercial natural fibres studied

Sample	Variety	Fibre processing
Cellulose	BioMid® (ENC International, South Korea)	Dry jet-wet spinning process
Kenaf	KK60 (Thailand)	Water retting
Flax	Linseed flax (Canadian)	Mechanical decortication by scrutching

Reproducibility BET experiment.

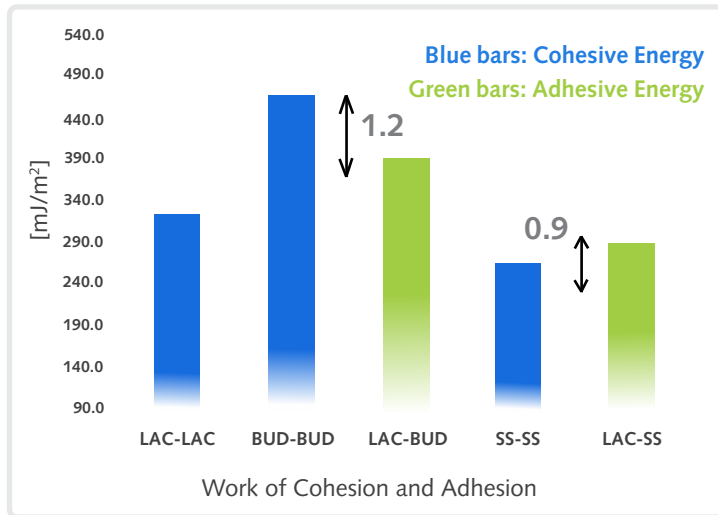
BET specific surface area (Octane) (m^2g^{-1}) at 30 °C and 0% RH

Specimen	Run 1	Run 2	Run 3	Mean	Std (%)
BioMid®	0.546	0.545	0.543	0.545	0.1
Kenaf	0.503	0.494	0.501	0.500	0.5
Flax	1.373	1.423	1.440	1.412	3.5

*Reference: "Inverse gas chromatography for natural fiber characterization: Identification of the critical parameters to determine the Brunauer-Emmett-Teller specific surface area" (Journal of Chromatography A, 1425 (2015) 273-279).

Predict Blending Performance for DPI Formulations

The surface energy derived Cohesion-Adhesion Energy can be used to predict blending performance. As shown, the CAB model can effectively predict the interactive powder mixing behavior of small particles along with the compatibility/flow behavior of resultant interactive mixtures at certain excipient proportions.



LAC: Lactose BUD: Budesonide SS: Salbutamol Sulfate

	W_{coh}	W_{adh}	CAB with lactose
BUD	490	400	$W_{coh} > W_{adh}$
SS	270	290	$W_{coh} \leq W_{adh}$

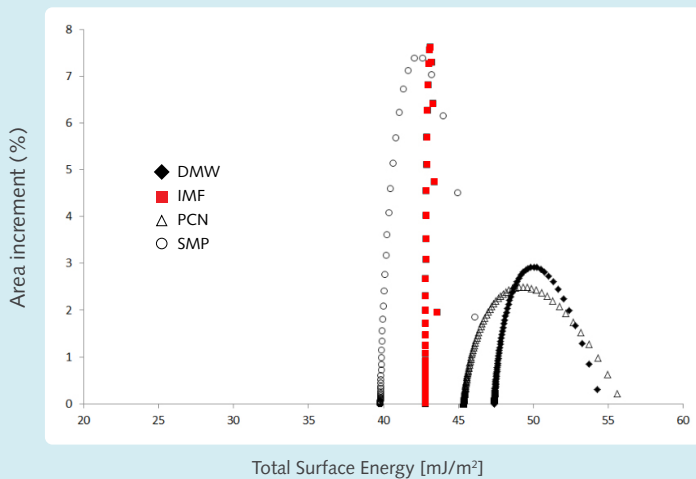
Formulation	Content uniformity
	RSD (%)
SS+LAC	4.2
BUD+LAC	28.1

(Data by R.Price, Univ. of Bath, UK)

Similar study: "Applying surface energy derived cohesive-adhesive balance model in predicting the mixing, flow, and compaction behavior of interactive mixtures" (European Journal of Pharmaceutics and Biopharmaceutics 104 (2016) 110–116).

Investigating Flow Behavior of Powders

The iGC-SEA is a valuable tool, providing insight on powder flowability using surface energy analysis. More energetically homogeneous powders (narrow energy curves, see graph below) display improved flow behavior. A standard technique for measuring powder flowability corroborates the IGC analysis findings, showing that Infant Milk Formula (■) has better flowability.



Normalized surface energy distribution of milk powder*

GEA TEST [s]	Brookfield Flow Tester		
	Flow function 1/slope	Classification	
Mean ± SD	Mean ± SD		
DMW	23 ^a ± 2.8	4.93 ^a ± 0.26	Easy-flowing
IMF	23 ^a ± 0.7	10.50 ^b ± 1.29	Free-flowing
PCN	103 ^b ± 8.5	4.15 ^a ± 0.25	Easy-flowing
SMP	21 ^a ± 0.7	9.19 ^b ± 0.19	Easy-flowing

DMW: Demineralized whey powder, IMF: Infant milk formula powder, PCN: Phosphocasein powder, SMP: Skim milk powder. *GEA Powder Flow Method A23a (1978)*.

*Reference: "Relationships between surface energy analysis and functional characteristics of dairy powders" (Food Chemistry 237 (2017) 1155–1162).

iGC-SEA Nova



- New high temperature oven: **30 °C - 500 °C**
- *In-situ* preconditioning and surface energy analysis within a single instrument
- Fully-automated iGC system
- Patented head space injection system with humidity generator
- User-friendly control & analysis software with CFR 21 Part 11 capabilities

Carbon Black Surface Characterization for Energy Storage

Vulcan XC 72 is a carbon black with high electrical conductivity for diverse applications, such as batteries, fuel cells, conductive paper, and catalyst support. This material provides exceptional conductivity even at low loading levels and plays a crucial role as a support in anode and cathode electrodes, particularly in polymer electrolyte membrane fuel cells (PEMFC). BET SSA: 128.8 m²/g.

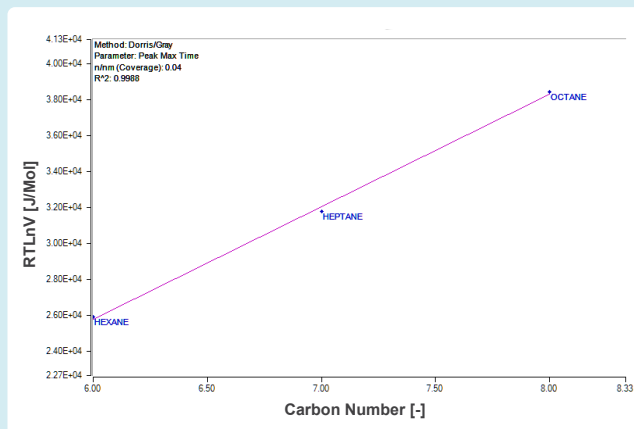


Humidity: 0% RH
Sample mass: 8mg

Results:

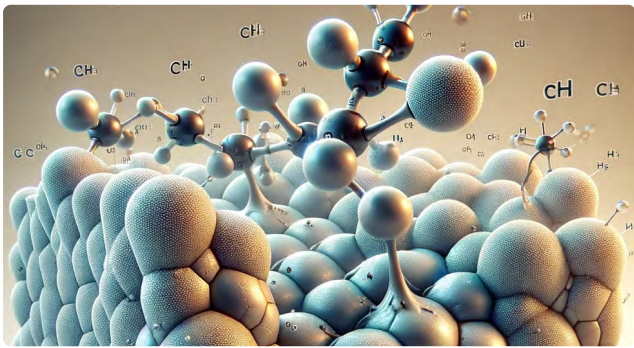
Experiment Temperature:	523K	573K
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Dispersive Surface Energy (γ_d^{50}):	139 mJ/m ²	240.1 mJ/m ²
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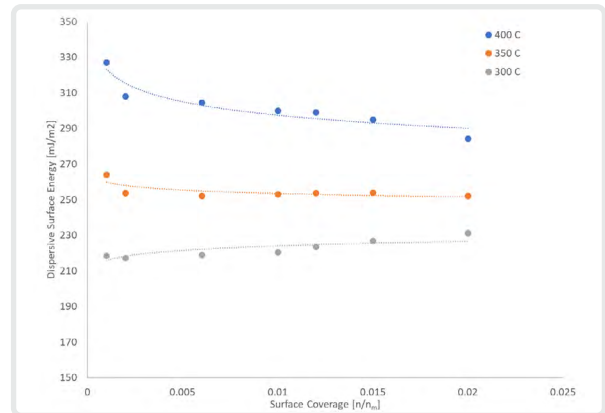


Dorris-Gray Method

Dispersive Surface Energy of Zeolite 13x

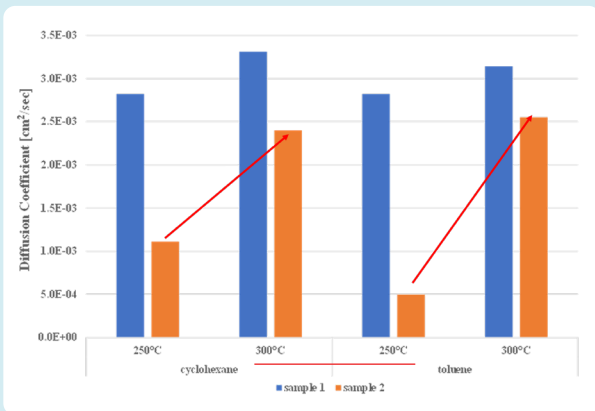


The yd surface energy of Zeolite 13X at 300°C and 350°C reveals homogeneity, with a consistent and uniform surface energy distribution. However, when the temperature rises to 400 °C, some degree of heterogeneity begin to appear.



Dispersive Surface Energy of Zeolite 13x

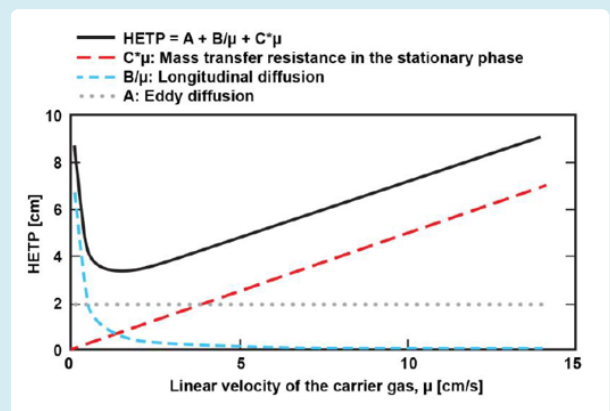
High Temp Diffusion Coefficient



Diffusion of Microporous Catalysts

Comparing the changes in diffusion coefficients as a function of temperature, the values are higher at 300°C than 250°C for both vapors on both samples. This is expected since higher temperatures lead to faster diffusion rates. When comparing the cyclohexane and toluene results on the same sample, the cyclohexane diffusion coefficients are higher for both samples and temperatures.

Diffusion and mass transfer are critical in the design and optimization of catalytic processes, operations processing of materials, and in adsorptive separation. The van Deemter model is a continuation of the plate theory and involves the dynamic response of HETP as a function of the average linear velocity of the carrier gas (see Figure 1), distinguishing the three types of diffusion types: eddy diffusion, longitudinal diffusion, and mass transfer resistance.



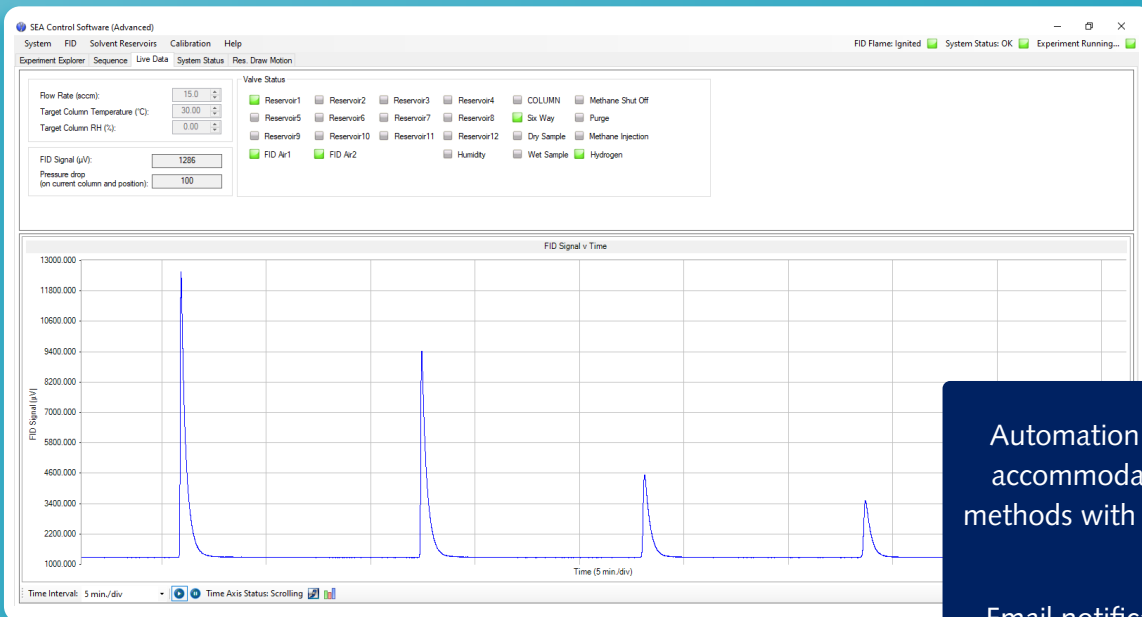
Van Deemter Plot: The 3 Components of the van Deemter Equation

Purpose-Built Software

Our proprietary software includes a seamless system control software and robust data analysis software featuring advanced tools tailored for research-focused users.



Control Software

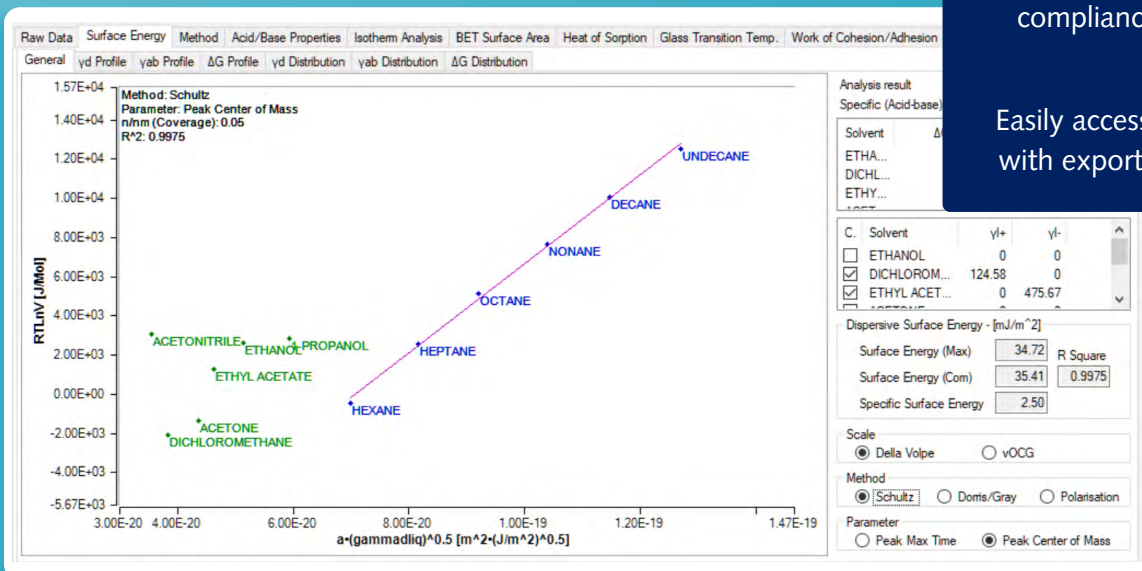


Automation of sequences, accommodating up to ten methods with 2,500 injections

Email notifications for real-time experiment updates



Analysis Software



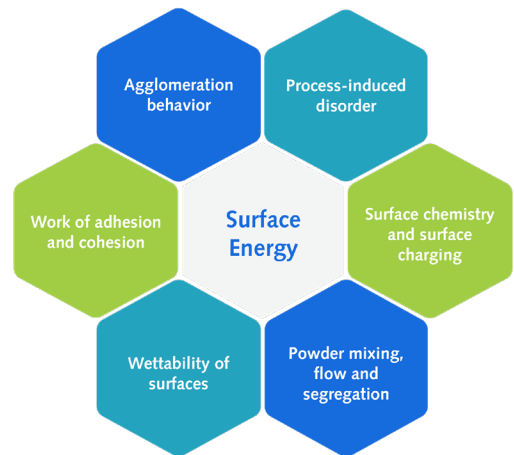
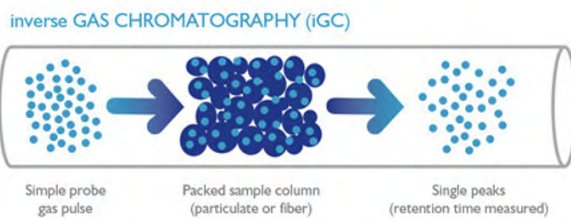
CFR 21 Part 11 compliance validation

Easily accessible raw data with export functionality

The Inverse Gas Chromatography Technique

The iGC-SEA is a purpose-built Inverse Gas Chromatography (IGC) system designed to measure surface energy and various physiochemical properties. In this process, the sample is packed into a column and positioned within a controlled environment where temperature and humidity are regulated. During an IGC experiment, different vapor probe molecules are introduced to account for both the dispersive (non-polar) and acid-base (polar) components, allowing the determination of intermolecular force strength during vapor-sample interactions.

Once the surface energy of a solid has been determined, these values can be correlated to several key solid properties, including wetting, dispersibility, powder flowability, agglomeration, process-induced disorder, adhesion/cohesion, static charge, adsorption capacity, and surface chemistry.



Surface Measurement Systems, Your iGC Specialists

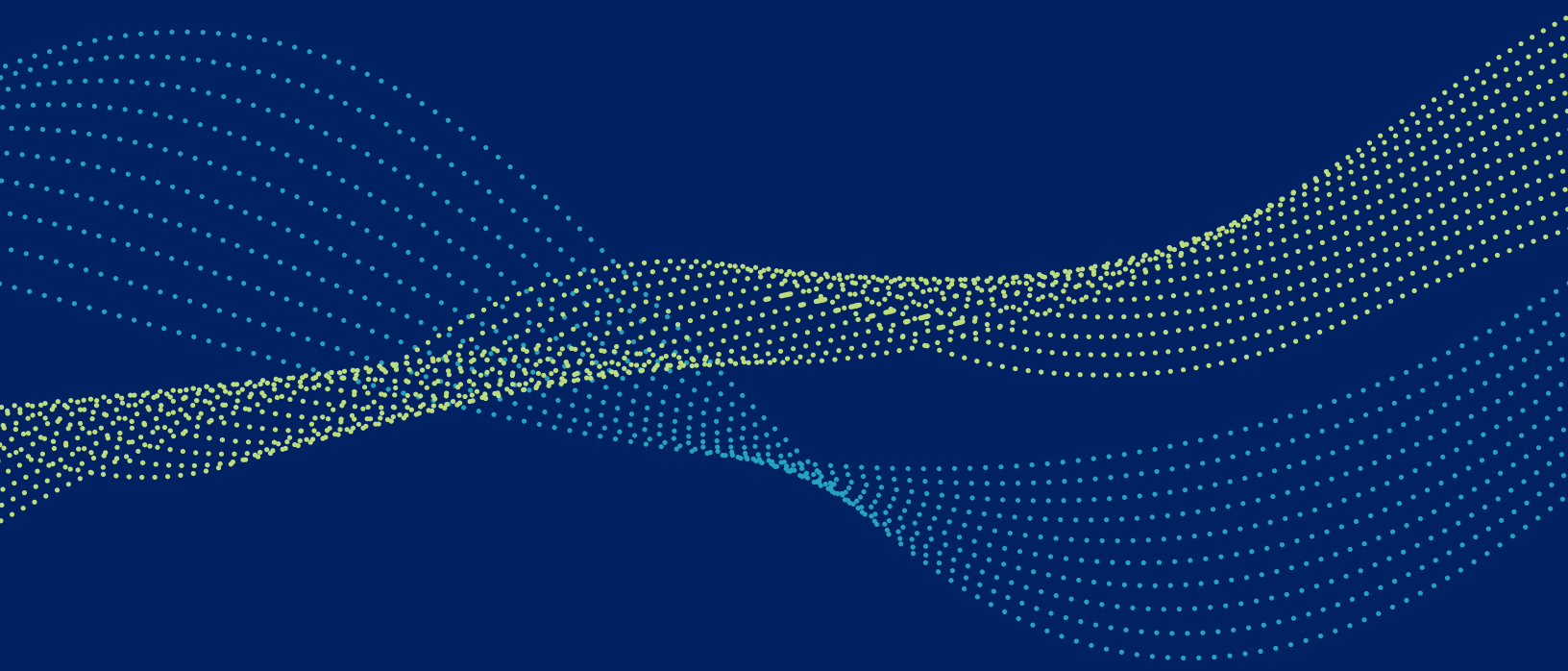
- We are the producers of world's first purpose-built IGC instrument
- We are pioneers in vapor sorption instrumentation with over 30 years of continuous innovation.
- Every instrument is built upon the knowledge and experience of our industry leading sorption scientists.
- Our service team provides uncompromising support to our customers and partners.
- We ensure outstanding instrument performance.
- The iGC-SEA is accompanied by a complete Windows® software for experimental control and analysis.
- Industries using iGC-SEA: building materials, personal care, chemical, pharmaceutical, energy, food, and more.



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